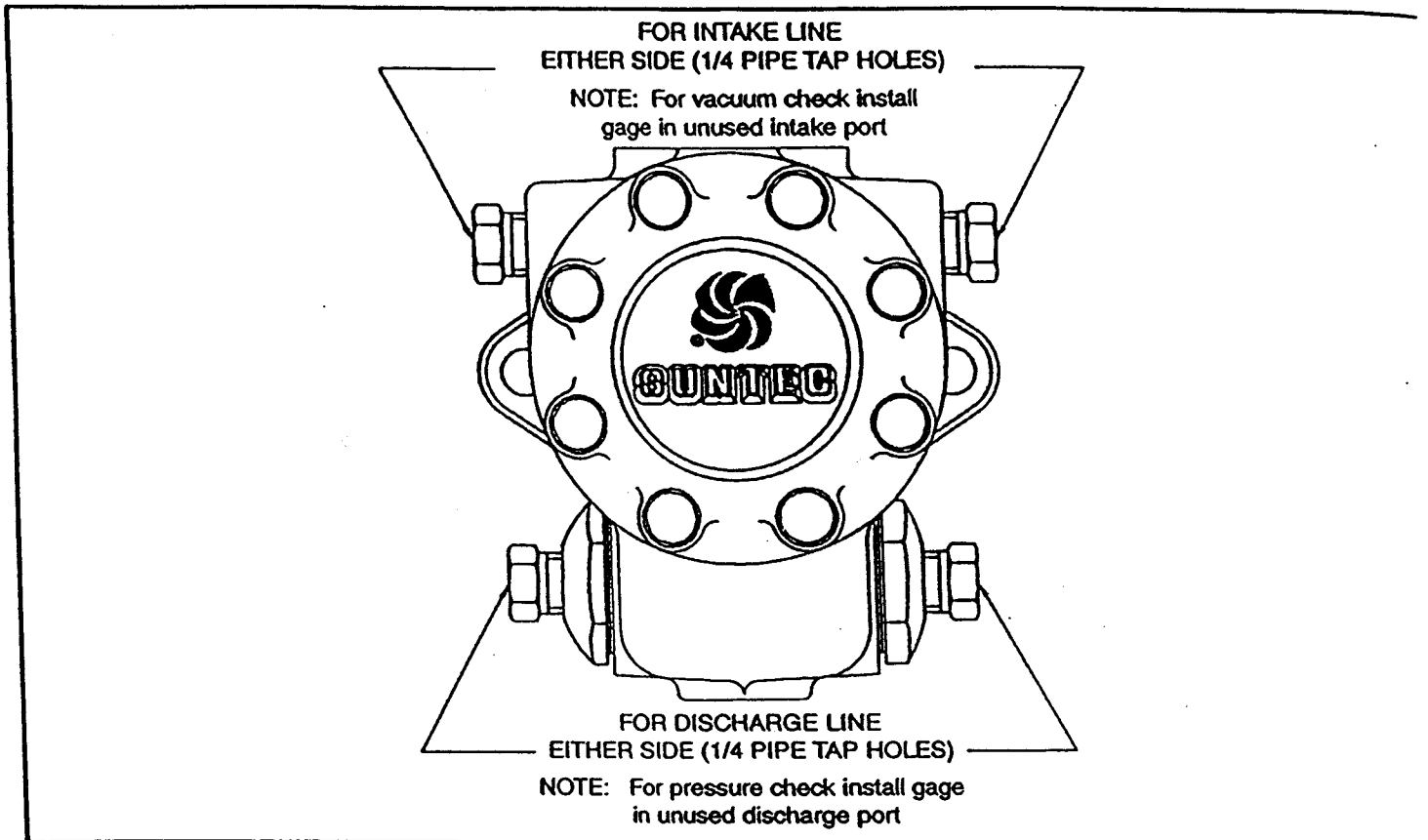


SUNTEC

MODEL OB ROTA-ROLL PUMP INSTALLATION INFORMATION



1. Connect intake line to either intake port as shown in the illustration. Be sure plug, in opposite intake port, is securely tightened.
2. Connect discharge line, to working circuit, to either discharge port as shown in the illustration. Be sure to plug, in opposite discharge port, is securely tightened.
3. All fittings should be painted with thread sealer and carefully tightened to prevent air from leaking into the system and causing erratic operation.
4. Do not use less than 3/8" O.D. tubing for intake line.
5. Vertical distance from top of oil tank to pump intake port should not exceed 12 feet. (One pipe system gravity flow)
6. Intake-vacuum, at pump intake port, should be limited to 10 inches maximum.
7. Check the motor and pump rotation to see that they coincide. Pump rotation is indicated when looking at the unit from the shaft end - not from cover end. Pump will not operate if rotation is reversed.



60 Aberdeen Drive
Glasgow, KY 42141
(270) 651-7116