



**Repair Kits**

**Water Seals**  
AR1857 Ø18  
AR1887 Ø20

**Valves**  
AR2864

**Pistons (XRC)**  
AR2546 Ø18  
AR2547 Ø20  
**(XR)**  
AR1842 Ø18  
AR1843 Ø20

**Oil Seals**  
AR1855

**Support Rings**  
AR1829 Ø18  
AR1815 Ø20

**Special Parts / Kits**

Code	Description	Qty.
2809	Viton water seals ø18	1
2810	Viton water seals ø20	1
2819	Kit for up to 180° F ø18 High Temp	1
2820	Kit for up to 180° F ø20 High Temp	1

Pos	Code	Description	Qty.	Pos	Code	Description	Qty.	Pos	Code	Description	Qty.
1	960160	O-Ring	6	28	1789010	Complete cover	1	55	1381850	Washer	8
2	960090	Valve cap Brass (478 in/lbs)	6	29	1200430	Bolt (89 in/lbs)	6	56	1080401	Back-up ring	3
3	960850	Valve cap SS (478 in/lbs)	6	30	1380100	Crankshaft	1	57	1389232	Complete pump head Ø18	1
4	1380740	Valve cap NickelPlt (478 in/lbs)	6	31	1380470	Crankshaft	1	57	1389236	Complete pump head Ø18 NP	1
5	960090T	Brass valve cap 1/4" threaded	1	32	1380480	Crankshaft	1	57	1389224	Complete pump head Ø18 NP	1
6	960850T	SS valve cap 1/4" threaded	1	33	1380520	Key	1	57	1389212	Complete pump head Ø20	1
7	1389051	Complete valve	6	34	180340	Oil seal	1		AR64516	Oil	1
8	880830	O-Ring	6	35	1380530	Shim 0.5 mm	1-3		OIL CAPACITY - 15 OZ		
9	880581	Plug 1/4G Brass	2	36	1380120	Shim 0.1 mm	1-3				
10	1380690	Plug 1/4G NP	2	37	1380130	Shim 0.2 mm	1-3				
11	820510	O-Ring	2	38	1380040	Open bearing sup.	1				
12	960110	Support ring	3	39	740290	O-Ring	2				
13	840320	Support ring	3	40	880530	Plug 3/8G	1				
14	880320	High pressure packing	3	41	1260470	Bolt	4				
15	840290	High pressure packing	3	42	1380141	Base	2				
16	1380090	Piston guide	3	43	1380171	Pump head Ø18	1				
17	1380150	Piston guide	3	44	1381070	Pump head Ø18 NP	1				
18	961240	O-Ring	3	45	1380680	Pump head Ø20	1				
19	880330	Low pressure seal	3	46	820150	Head bolt (217 in/lbs)	8				
20	840280	Low pressure seal	3	47	1380380	Electric motor flange	1				
21	880520	Oil seal	3	48	1380300	Pump coupling	1				
22	850370	Bolt (217 in/lbs)	8	49	1321670	Bushing	6				
23	1380050	Closed bearing sup.	1	50	1380330	Motor coupling 1-1/8 (F14)	1				
24	640030	O-Ring	2	51	1380350	Motor coupling 1-3/8 (F15)	1				
25	840370	Bearing	1	52	1380180	Set screw	1				
26	1382770	Pump housing	1	53	1380320	Bearing	1				
27	880130	Oil cap	1	54	620610	Bolt	1				
	962010	Nut (106 in/lbs)	3	55	1380220	O-Ring	1				
	962000	Washer	3	56	1380460	Electric motor flange	1				
	1380940	Piston	3	57	540290	Bolt	4				
	1380930	Piston	3	58	1380370	Electric motor flange	1				
	1380950	Slinger	3								
	600180	O-Ring	3								
	1380920	Guiding piston	3								
	1380060	Piston pin	3								
	1380440	Aluminium con rod <3000 PSI	3								
	1380290	Bronze con rod >3000 PSI	3								
	1780510	Gasket	1								

**XR Version**

21	880291	Piston - Ø18	3
22	960460	Spacer	3
23	880840	O-Ring	3
24	1380070	Piston rod	3
56	1940120	Back-up ring	3

**Legend**

Ø 18	Ø 18	Ø 20
For ○	For □	For √
XRC11.25H	XRC15.15	XRC18.20
	XRC15.20H	
	XRC15.25H	
	XRC15.28H	

