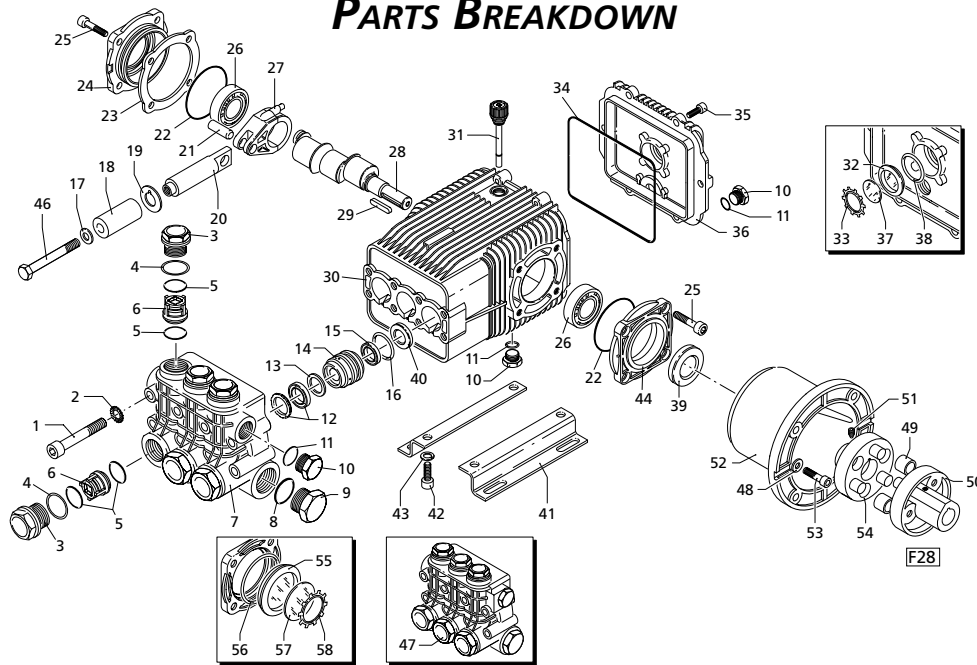


**PARTS BREAKDOWN**



Pos.	Code	Description	Qty.	Pos.	Code	Description	Qty.	Legend			
1	1940260	Screw	8	38	1140450	O-Ring	1	Ø 20	Ø 20		
2	650530	Washer	8	39	820680	Seal	1	For ○	For □		
3	1940140	Plug	6	40	1940560	Seal	3	XWA-M5.5G40	XWA-M8G29		
4	1940150	Ring	6	41	1940370	Base	2		XWA-M8G35		
5	1140450	O-Ring	12	42	1940380	Screw	4				
6	1949050	Complete valve	6	43	200231	Washer	4				
7	1940021	Pump head	○ 1	44	1941240	Open bearing support	1				
	1941210	Pump head	□ 1	45	1941220	O-Ring	3				
8	550350	O-Ring	1	46	1941640	Screw	3				
9	1140300	Plug 3/4"	1	47	1949216	Head pre-assembled ○	1				
10	1980740	Plug 3/8"	3		1949217	Head pre-assembled □	1				
11	740290	O-Ring	3	48	390311	Washer	4				
12	1940440	Gasket w/ring	3	49	1321670	Bushing	6				
13	1942340	Ring	3	50	1380340	Motor coupling	1				
14	1942410	Piston guide	3	51	1380180	Grub screw	2				
15	840280	Gasket	3	52	1940890	Electric motor flange	1				
16	820490	O-Ring	3	53	620610	Screw	4				
17	1340600	Washer	3	54	1940870	Pump coupling	1				
18	1942330	Piston	3	55	1941270	Oil indicator	1				
19	1383190	Spacer	3	56	100410	O-Ring	1				
20	1940960	Guiding piston	3	57	1941260	Disc	1				
21	1940060	Piston pin	3	58	1941290	Snap ring	1				
22	1941380	O-Ring	2								
23	1941390	0,05 mm shim	1-3								
24	1941400	0,10 mm shim	1-3								
25	1941410	0,19 mm shim	1-3								
26	1941420	0,25 mm shim	1-3								
27	1949011	Complete side cover	1								
28	850370	Screw	8								
29	1140410	Bearing	2								
30	1940050	Con-rod	3								
31	1940190	Crankshaft	○ 1								
32	1940160	Crankshaft	□ 1								
33	650250	Key	1								
34	1941330	Pump housing	1								
35	1140370	Oil cap	1								
36	1260250	Oil indicator	1								
37	1260430	Snap ring	1								
	1940410	O-Ring	1								
	1200430	Screw	6								
	1949010	Complete cover	1								
	1780690	Disc	1								

Legend			
Water Seal	Valve	Pistons	Oil Seals
Kit 2278	Kit 2780	Kit 2650	Kit 2781
Pos. Qty.	Pos. Qty.	Pos. Qty.	Pos. Qty.
12 3	5 6	18 3	22 2
13 3	6 6		34 1
15 3			39 1
16 3			40 3

Piston Guide	
Kit 2279	
Pos. Qty.	
14 3	

