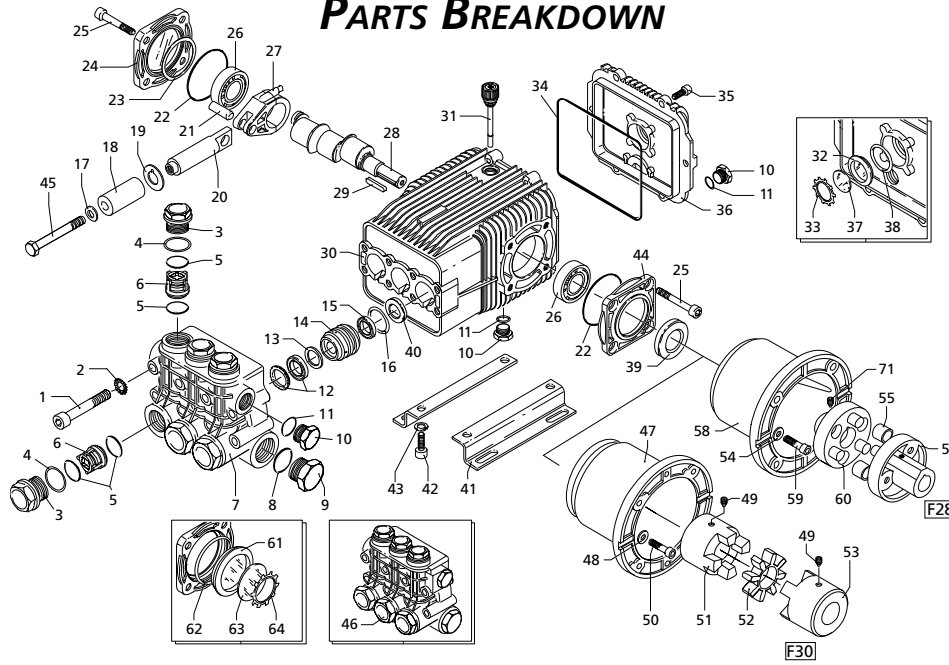


PARTS BREAKDOWN



Pos.	Code	Description	Qty.	Pos.	Code	Description	Qty.	Legend							
1	1940260	Screw	8	40	1940560	Seal	3	Ø 20 XW-M 21.28							
2	650530	Washer	8	41	1940370	Base	2								
3	1940140	Plug	6	42	1940380	Screw	4	Repair Kits							
4	1940150	Ring	6	43	200231	Washer	4								
5	1140450	O-Ring	12	44	1941240	Open bearing support	1	Water Seal	Valve	Pistons	Oil Seals				
6	1949050	Complete valve	6	45	1941640	Screw	3	Kit 2270	Kit 2780	Kit 2650	Kit 2781				
7	1940021	Pump head	1	46	1949216	Head pre-assembled	1	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
8	550350	O-Ring	1	47	1383080	Electric motor flange	1	12	3	5	6	18	3	22	2
9	1140300	Plug 3/4"	1	48	390311	Washer	4	13	3	6	6			34	1
10	1980740	Plug 3/8"	3	49	1380180	Grub screw	2	15	3					39	1
11	740290	O-Ring	3	50	620610	Screw	4	16	3					40	3
12	1940440	Gasket w/ring	3	51	1383100	Pump coupling	1	Piston Guide Kit 2279							
13	1942340	Ring	3	52	1940850	Ring	1								
14	1942410	Piston guide	3	53	1383090	Motor coupling	1	Pos.	Qty.						
15	840280	Gasket	3	54	390311	Washer	4	14	3						
16	820490	O-Ring	3	55	1321670	Bushing	6								
17	1340600	Washer	3	56	1380340	Motor coupling	1								
18	1942330	Piston	3	57	1380180	Grub screw	2								
19	1383190	Spacer	3	58	1940890	Electric motor flange	1								
20	1940960	Guiding piston	3	59	620610	Screw	4								
21	1940060	Piston pin	3	60	1940870	Pump coupling	1								
22	1941380	O-Ring	2	61	1941270	Oil indicator	1								
23	1941390	0,05 mm shim	1-3	62	100410	O-Ring	1								
24	1941400	0,10 mm shim	1-3	63	1941260	Disc	1								
25	1941410	0,19 mm shim	1-3	64	1941290	Snap ring	1								
26	1941420	0,25 mm shim	1-3												
27	1949011	Complete side cover	1												
28	850370	Screw	8												
29	1140410	Bearing	2												
30	1940050	Con-rod	3												
31	1940180	Crankshaft	1												
32	650250	Key	1												
33	1941330	Pump housing	1												
34	1140370	Oil cap	1												
35	1260250	Oil indicator	1												
36	1260430	Snap ring	1												
37	1940410	O-Ring	1												
38	1200430	Screw	6												
39	1949010	Complete cover	1												
40	1780690	Disc	1												
41	1140450	O-Ring	1												
42	820680	Seal	1												

