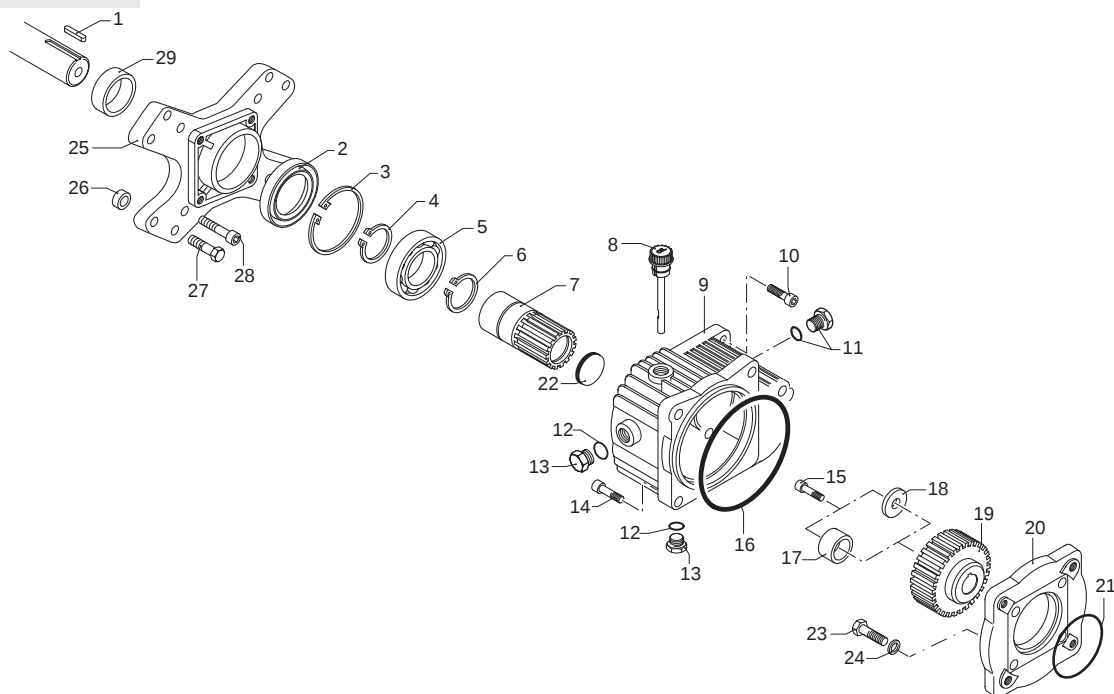


Gear Box



Pos.	Code	Description	Qty.
1	1382510	Key (8 HP)	1
	881090	Key (9-10 HP)	1
2	1941920	Seal	1
3	961790	Circlip	1
4	320240	Circlip	1
5	961781	Bearing	1
6	320240	Circlip	1
7	1382420	Pinion Z=23	1
	1382430	Pinion Z=21	1
8	1140370	Oil plug & O-Ring	1
9	1320910	Gear box	1
10	881940	Bolt	4
11	1980290	Plug	1
12	740290	O-Ring	2
13	1980740	Brass plug	2
14	160671	Bolt	4
15	880280	Bolt	1
16	1520590	O-Ring	1
17	*1940500	Spacer long shaft	1
18	*780230	Washer short shaft	1
19	1321230	Gear Z=45	1
	1320960	Gear Z=47	1
20	1320930	Flange	1
21	640030	O-Ring	1
22	1382530	Pinion seal	1
23	180430	Bolt (XM only)	4
	390450	Bolt	4
24	1260100	Washer	4
25	1320940	Motor flange	1
26	961770	Spacer	4
27	961900	Bolt	4
28	651000	Bolt	4
29	1382540	Spacer	1

Legend

For ○

Code: 1690

Reduction: 1:2

XM/XMA Series

XRC/XRCA Series

For □

Code: 1689

Reduction: 1:2.24

XM Series

XRC Series

For ▼

Code: 1697

Reduction: 1:2

XW/XWA Series

For ◆

Code: 1698

Reduction: 1:2.24

XW Series

Repair Kits

Oil Seals		Bolts/Bushings	
Kit 2793		Kit 2802	
Pos.	Qty.	Pos.	Qty.
2	1	1	1
3	1	26	4
4	1	27	4
6	1	28	4
12	2	29	1
16	1		
21	1		

* Usage is determined by long shaft or short shaft