



#### **FEATURES**

- Convenient in-line style mounts either horizontally or vertically.
- Wide range capacity to handle local water supply pressures and adjust to specific pump specifications.
- Easy access for pressure adjustment or flushing and cleaning.
- Heavy-duty bronze lower body and cast iron upper body construction for durability.

**SELECTION:** Select an Inlet Pressure Regulator to match the system flow and local inlet pressure. This regulator handles a wide range of inlet pressure conditions up to 300 PSI for systems up to 70 GPM. **Do not operate this regulator in systems with less than 40 PSI inlet pressure or cavitation will result.** 

**INSTALLATION:** This Inlet Pressure Regulator can be installed in either a vertical or horizontal position whichever allows for easy access of pressure adjustment and flushing. This regulator can be used with pumps up to a 2" inlet port without restricting the flow. An inlet filter should be installed prior to the Inlet

# Adjustable Inlet Pressure Regulator

Model 7075

#### **SPECIFICATIONS**

	U.S. Measure	Metric Measure
Flow Range	.15 to 70 GPM	(57 to 265 L/M)
Regulator Inlet Pressure Minimum Maximum	40 PSI	(2.8 BAR) (21 BAR)
Pump Inlet Pressure Ra Minimum Maximum*	20 PSI	(1.4 BAR) (7.0 BAR)
Maximum Temperature*	*160°F	(71°C)
Inlet Fitting	1-1/4" NPTF	(1-1/4" NPTF)
Discharge Fitting	1-1/4" NPTF	(1-1/4" NPTF)
Clean Out Fitting	1-1/4" NPTF	(1-1/4" NPTF)
Weight	8.85 lbs.	(4.0 kg)
Dimensions8	.75 x 5.0 x 4.75"	(222x127x120.6 mm)

<sup>\*</sup>Do not exceed individual pump inlet pressure rating.

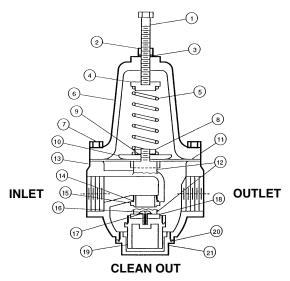
Pressure Regulator to assure optimum performance and minimize wear to the valve and seat.

**OPERATION:** To set the pressure on this regulator, loosen the locking nut and turn the adjusting screw clockwise to raise the pressure setting and counterclockwise to lower the pressure setting.

**MAINTENANCE:** Periodically check and clean the Inlet Pressure Regulator on a similar schedule with the inlet filter. Remove the bottom plug and flush with water. Inspect the diaphragm, valve and seat on a similar schedule to servicing the **pump valves and seals.** 

<sup>\*\*</sup>Above 160°F contact CAT PUMPS for pressure setting recommendations.

#### **EXPLODED VIEW**



### **PARTS LIST**

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ITEM	P/N	MATL	DESCRIPTION	QTY.
1	_	ZP	Screw, Adjusting	1
2	_	BB	Locknut	1
3	_	NY	Gasket	1
4	_	STL	Retainer, Spring	1
5	_	STL	Spring	1
6	_	F	Body, Upper	1
7	_	ZP	Bolt, Retaining	6
8	_	BB	Nut, Diaphragm	1
9	_	ZP	Lockwasher	1
10	_	ZP	Plate, Diaphragm	1
11	_	NBR	Diaphragm	1
12	_	BZ	Clevis, Seal	1
13	_	BZ	Body, Lower	1
14	_	NBR	Gasket, Seat	1
15	_	S	Seat	1
16	_	S	Screw, Seal	1
17	_	BZ	Washer, Seal	1
18	_	NBR	Seal	1
19	_	BZ	Seal Support	1
20	_	NBR	Gasket, Bottom Plug	1
21	_	BZ	Plug, Bottom	1
_	33017	NBR	Kit, O-Ring (Inclds: 11, 14, 15, 16, 18, 20) Italics are optional items.	1

MATERIAL CODES (Not Part of Part Number):

BB=Brass BZ=Bronze F=Cast Iron NBR=Medium Nitrile (Buna-N) NY=Nylon S=304SS STL=Steel ZP=Zinc Plated

Recommended Pump Inlet Pressure Range at Selected Water Supply Pressures PSI [BAR]								
GPM	L/M	40 [1.4]	60 [4]	80 [5.5]	100 [7]	150 [10]	200 [14]	300 [21]
15	57	20-30	20-50	20-70	20-90	20-100	20-100	20-100
20	76	20-30	20-50	20-70	20-90	20-100	20-100	20-100
25	95	20-30	20-50	20-70	20-90	20-100	20-100	20-100
30	114	20-25	20-45	20-65	20-85	20-100	20-100	20-100
35	133	20-25	20-45	20-65	20-85	20-100	20-100	20-100
40	152	N/A	20-40	20-60	20-80	20-100	20-100	20-100
50	189	N/A	20-35	20-55	20-75	20-100	20-100	20-100
60	230	N/A	20-32	20-52	20-72	20-90	20-100	20-100
70	260	N/A	20-30	20-50	20-70	20-80	20-90	20-100

NOTE: Regulator can be adjusted to below 0 PSI at all flows. However, the system is at high cavitation risk and is not recommended for optimum CAT PUMP performance.

#### Servicing the Diaphragm

- Remove the six retaining bolts fastening the upper and lower body.
- Remove the upper body and main spring.
- Remove the diaphragm nut, lockwasher, diaphragm plate and diaphragm from the seal clevis screw.
- Examine the diaphragm for cracks, tears or deterioration and replace as needed. Place the new diaphragm onto the seal clevis.
- Position the diaphragm plate with the curved side down onto the diaphragm. NOTE: Align the six body holes with the six diaphragm holes.
- Reinstall the lockwasher and diaphragm nut and torque to 90 in. lbs. (10 Nm).
- 7. Reinstall the main spring and upper body. Replace the six retaining screws and torque to 130 in. lbs. (15 Nm).

#### Servicing the Seat and Seal

- 1. Remove bottom plug and gasket.
- 2. Remove seal support from the seal clevis.
- Using a screwdriver, remove the seal from the seal support.
- 4. Examine the seal for cuts or wear and replace as needed.
- With the seal removed, use a 1.25" socket to remove the seat.
- Examine the seat gasket for cuts or wear and replace as needed.
- Examine the seat for pitting, cuts or wear and replace as needed.
- 8. Install the new seat gasket under the seat.
- 9. Install the new seat into the lower body and torque to 200 in. lbs. (23 Nm).
- Install the new seal into the seal support. Then thread the seal support onto the seal clevis and torque to 200 in. lbs. (23 Nm).
- 11. Reinstall the bottom plug and torque to 240 in. lbs. (26.5 Nm).

### TROUBLESHOOTING -

	INCODELSHOOTING			
Problem Water leaking out	Probable Cause  ■ Worn diaphragm.	Solution • Replace diaphragm as		
top adjusting bolt		outlined under "Servicing the Diaphragm".		
	<ul> <li>Improper adjustment of screw setting.</li> </ul>	<ul> <li>Turn top adjusting screw clockwise to increase inlet pressure to pump.</li> </ul>		
Low inlet pressure to pump	<ul> <li>Inadequate water supply.</li> </ul>	<ul> <li>Minimum 40 PSI to pump and regulator. Inlet line should be equal or one size larger than pump inlet port. Minimize elbows and line length.</li> </ul>		
Excessive inlet pressure to pump	<ul> <li>Debris in regulator.</li> </ul>	<ul> <li>Remove bottom plug and flush regulator.</li> </ul>		
	<ul> <li>Improper adjustment screw setting.</li> </ul>	<ul> <li>Turn top adjusting screw counterclockwise to reduce inlet pressure to pump.</li> </ul>		

# WARRANTY

## 90 Day Warranty

Refer to complete CAT PUMPS Warranty for further information.

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